



EPO DYNAWEIGHT

BALANCING COMPOUND

MIXING INSTRUCTIONS AND PRODUCT DESCRIPTION

EPO Dynaweight is a two-part epoxy putty. Thoroughly mix equal parts (**by volume, not weight**) of Dark Grey Part "A" and White Part "B" until the mass is an even uniform medium grey color.

EPO Dynaweight has a working pot life of approximately 2 to 2.5 hours and will set hard in 12 hours at room temperature, or can be heat cured at 250° F (oven or heat gun) in 15 minutes.

No change occurs during cure, except hardening.

Shelf life of separate components is one year from date of shipment in unopened containers at temperatures between 70° and 90° F.

If **EPO Dynaweight** has been exposed to lower temperatures, or is difficult to mix, Part "B" can be softened in a microwave oven, no more than 15 seconds at any one time. Heating in the microwave may be repeated until desired softness is achieved. Care should be taken to prevent over-heating the product as it may become difficult to handle or cause burns.

EPO Dynaweight should be mixed and applied using latex or similar gloves. Direct skin contact should be avoided.

Area where **EPO Dynaweight** is to be applied must be free of grease, oil or other contaminants.

Store above 70° F